

[WD5000T] WD90TA046BX/EP EXPLODED VIEWS AND PARTS LIST

[MATERIAL CODE STANDARDS]

Material codes and names and their respective naming rules are managed in accordance with the prescribed standards. Please refer to these standards when requesting a material.

1. Material Code Type

● : Number

■ : Letter (Alphabet)

Type 1	 ex) 0204-000418 FREON	Enterprise-wide parts Type 1 materials can be used for all Samsung Electronics products. (Most electrical parts belong to this type.)
Type 2	 ex) DC96-01390A ASSY-CONTROL	Division-wide parts (DC**-Washing machine) Type 2 materials can be used for specific products. (Most instruments and tools belong to this type.)

2. Ass'y Materials

All ass'y material codes start with DC9*.

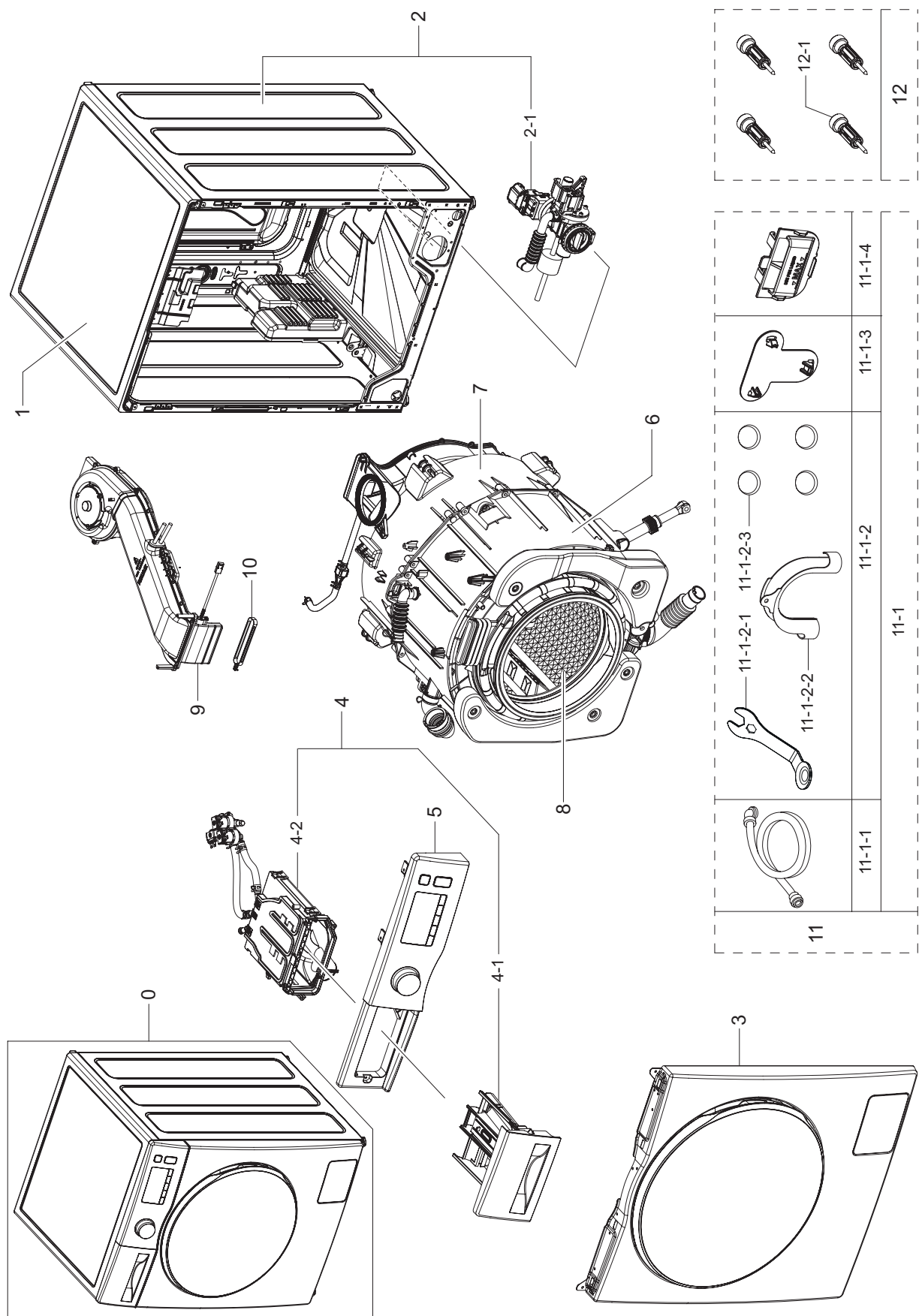
An ass'y material is created by combining more than two materials. If a requested material cannot be provided, you can request an ass'y material that contains that material.

3. For information about purchasing parts and tool, please visit <http://www.samsung.com/support>

4. The part that is assigned as SA (service available) will be able to purchase.

The part that is assigned as SNA (service not available) will not supply, in result, not available in the market.

1. MAIN (WD90TA046BX/EP)

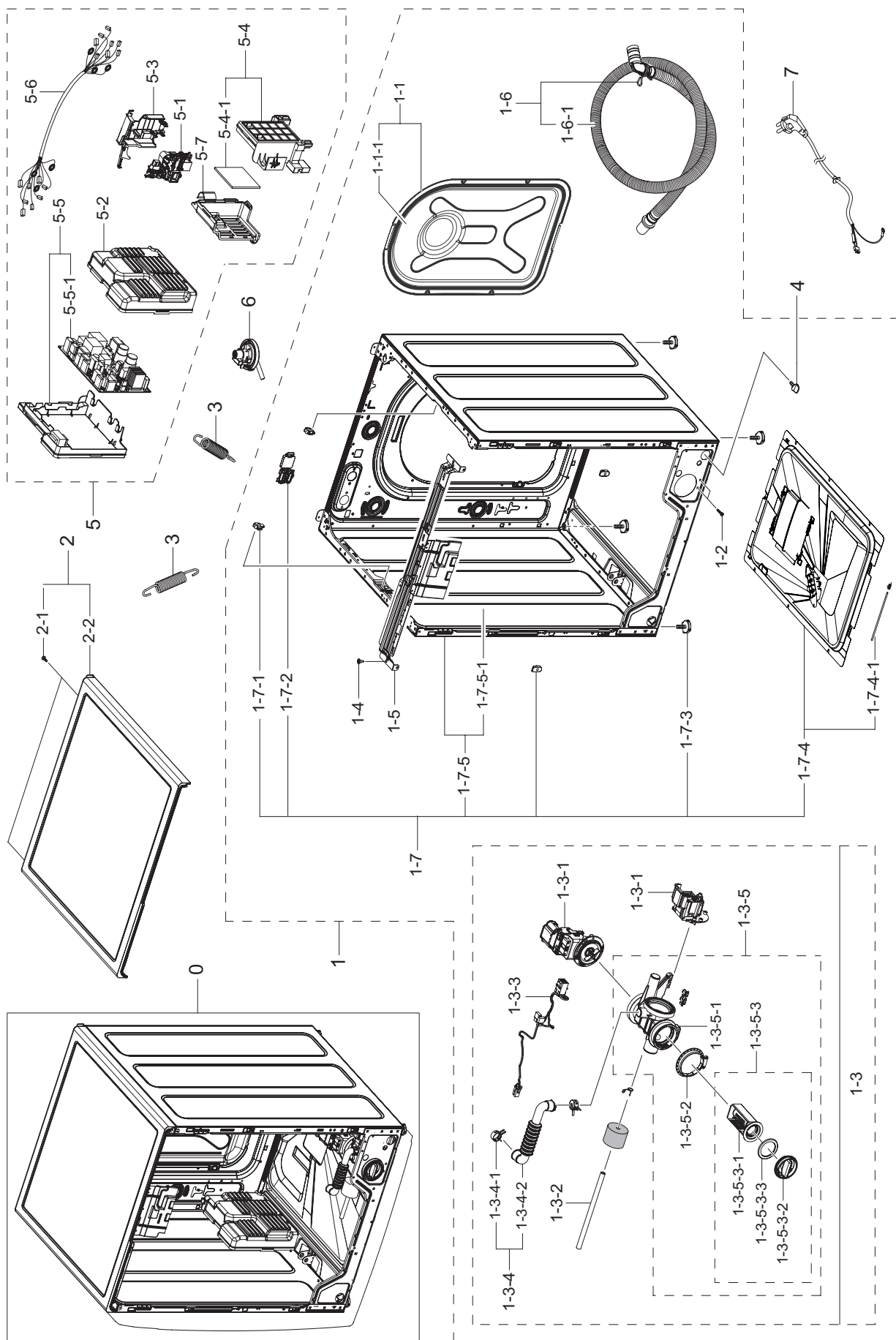


MODEL CODE (WD90TA046BX/EP)

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	WD80T534DBN/S1	ASSY-WASHING MACHINE	WD5000T			
1	DC90-28639A	ASSY COVER TOP PARTS	WD90T654DBN/S1	1	PC	SNA
2	DC90-28604S	ASSY FRAME PARTS	WD90T654DBN/S1	1	PC	SNA
2-1	DC97-15696R	ASSY PUMP DRAIN	WW6000T,WD90T654DBH/S1,2	1	PC	SNA
3	DC90-28603X	ASSY FRONT PARTS	WD80T534DBN/S1	1	PC	SNA
4	DC90-28660G	ASSY DRAWER PARTS	WD90TA046BX/EP	1	PC	SNA
4-1	DC97-22412D	ASSY DRAWER-MODULE	WD4000T,INOX NEW PEAR	1	PC	SNA
4-2	DC97-22247E	ASSY HOUSING DRAWER-MODULE	WD5000T,WD90T	1	PC	SNA
5	DC90-28837K	ASSY PANEL CONTROL PARTS	WD90TA046BX/EP	1	PC	SNA
6	DC90-28637X	ASSY TUB FRONT PARTS	WD90T534DBW/S1	1	PC	SNA
7	DC90-28603G	ASSY TUB BACK PARTS	WD90T654DBH/S1	1	PC	SNA
8	DC90-28603H	ASSY DRUM PARTS	WD90T654DBH/S1	1	PC	SNA
9	DC93-00341C	ASSY DUCT SCROLL	WD7000J,9KG,220V	1	PC	SA
10	DC66-00782A	JOINT DIAPHRAGM	EGI-SECC,T1.0	1	PC	SA
11	DC90-28603J	ASSY ACCESSORY PARTS	WD90T654DBH/S1	1	PC	SNA
11-1	DC98-04384A	ASSY ACCESSORY	U-PJT HEBA 63,WD90T654DBH	1	PC	SNA
11-1-1	DC97-16921A	ASSY HOSE WATER	WA5700J	1	PC	SC
11-1-2	DC98-04384B	ASSY ACCESSORY	U-PJT HEBA 63,WD90T654DBH	1	PC	SNA
11-1-2-1	DC60-00104A	FASTENER-BOLT	ALL,CR-SPCC,2.0,L113.5	1	PC	SA
11-1-2-2	DC62-10278A	HOSE HANGER	PUMP MODEL,PP,ID27,T1.5,HS95,BLACK	1	PC	SA
11-1-2-3	DC67-00307A	CAP-FIXER	WF438AAC/XAA,PP,T1.5,RECYCLE,BLACK,RM60	4	PC	SA
11-1-3	DC67-00208B	CAP-FIXER	WF8602NHS/XFA,PP,T1.5,COPO,BLA	1	PC	SA
11-1-4	DC61-03510A	GUIDE LIQUID	WF-F500E,PP+TD30%,MT43,Hone	1	PC	SA
12	DC97-14794C	ASSY FIXER TUB	SCOUT,WF0704L7W/XEF	4	PC	SA
12-1	DC60-60044B	WASHER PLAIN	WW65R20GLSW/TL,PO-SPHC,T2	1	PC	SA

2. ASSY FRAME & COVER PARTS (WD90TA046BX/EP)



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Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME & INNER PARTS	WD5000T	1		
1	DC90-28604S	ASSY FRAME PARTS	WD90T654DBN/S1	1	PC	SNA
1-1	DC97-17948B	ASSY COVER BACK	AEGIS	1	PC	SA
1-1-1	DC63-00862C	COVER BACK	WF8600NMW,GI-SGCC,T0.35,W352,	1	PC	SA
1-2	DC97-14006C	ASSY SCREW	GRIFFIN-PJT,WF9904RWE,SWRCH18A,M4*L16	2	PC	SNA
1-3	DC97-15696R	ASSY PUMP DRAIN	WW6000T,WD90T654DBH/S1,2	1	PC	SNA
1-3-1	DC31-00181A	MOTOR AC PUMP	Drum&Auto,B15-6A/S3019/S30	2	PC	SA
1-3-2	DC67-00244C	HOSE DRAIN	WF0804Y8E,EPDM,ID6,OD11,T2.5,	1	PC	SA
1-3-3	DC96-01567C	ASSY WIRE HARNESS	"AEGIS 3- PJT,WF0702WKN/XSC,220V,50Hz,7kg,1200RPM,PUMP WIRE"	1	PC	SA
1-3-4	DC97-19905A	ASSY HOSE PUMP	DRUM	1	PC	SA
1-3-4-1	DC61-00158A	CLAMPER HOSE	SW65ASP,SK5,ID23,T0.8,-,-,-,-	2	PC	SA
1-3-4-2	DC67-00461A	HOSE AIR TUB	SCOUT- PJT,EPDM,T1.5,BLACK	1	PC	SA
1-3-5	DC97-19914A	ASSY CASE FILTER	BUBBLE	1	PC	SA
1-3-5-1	DC61-02271B	CASE PUMP	"WF0804Y8E/XEF,PP,T2.5,W153.6,L13 3.2,WHITE,2WAY"	1	PC	SA
1-3-5-2	DC69-01128A	PACKING-PUMP	WF8804DP,IIR,BUTYL,T2.5,HEBA-PJT,BLK	1	PC	SA
1-3-5-3	DC97-15695C	ASSY FILTER	Heba,WF9904CWN1	1	PC	SA
1-3-5-3-1	DC63-00998A	FILTER PUMP	SCOUT-PJT,PP,W52.8,L93.1,NEAT WHITE,BUBBLE	1	PC	SA
1-3-5-3-2	DC64-02783A	HANDLE FILTER	WF350ANW/XAA,PP,T2.3,W63.8,NATURAL,BIG_HANDLE-FILTER	1	PC	SA
1-3-5-3-3	DC73-00022A	SEAL PACKING	SEW-HVR149ATA,EPDM,BLK,-	1	PC	SA
1-4	DC97-15858A	ASSY SCREW	trumph-PJT,WF-F1061/YLP,SWRCH18A	2	PC	SNA
1-5	DC97-22408A	ASSY FRAME PLATE-UP	WD5000T,T1.4,HEBA	1	PC	SA
1-6	DC97-20913A	ASSY HOSE DRAIN(O)	WW7800M 1600RPM,WW90M	1	PC	SA
1-6-1	DC62-10022G	HOSE PUMP	SWF-P12,PP,LIGHT GRAY	1	PC	SNA
1-7	DC97-22333B	ASSY PAINT FRAME	WD6000T,WD90T654DBN/S1,	1	PC	SA
1-7-1	DC61-02065A	GUIDE SPRING	WF448AAG/XXA,POM,T4,-,F20-0	2	PC	SNA
1-7-2	DC63-02181B	COVER CONNECTOR	PP,T2,HB,BLACK,RECYCLE PP,BLACK	1	PC	SA
1-7-3	DC97-00920W	ASSY LEG	WW6000T,WD90T654DBH/S1,48.5,M10,1.5,BUTYL	4	PC	SA
1-7-4	DC97-17247A	ASSY COVER BOTTOM	SEINE COMBO,WD906U4SAG	1	PC	SA
1-7-4-1	DC64-00564A	HANDLE PIN	WF602U2BKWQ/SC,STS304	2	PC	SA
1-7-5	DC97-17253K	ASSY FRAME	WW6000T,WD90T654DBH/S1,GA-SGC	1	PC	SNA
1-7-5-1	DC61-03419F	FRAME	WD90T654DBH/S1,GA-SGCC,T0.7	1	PC	SNA

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Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
2	DC90-28639A	ASSY COVER TOP PARTS	WD90T654DBN/S1	1	PC	SNA
2-1	6002-001438	SCREW-TAPPING	HWH,+,NO,1,M5,L12,ZPC(WHT),SWR CH18A,SEPERATOR	2	PC	SNA
2-2	DC97-18679T	ASSY COVER TOP-MODULE	U-PJT,HEBA63,WD600	1	PC	SA
3	DC61-02029B	SPRING ETC-HANGER	HEBA 7kg,HSWR,CD3.5,OD26.2,L159,RED	2	PC	SA
4	DC61-10673C	CAP DRAIN	WF1802XEY/XSC,PP,NATURAL	1	PC	SA
5	DC92-02705C	ASSY COVER PCB W/ HARNESS	WD90TA046BE/EU	1	PC	SNA
5-1	DC34-00028B	SWITCH DOOR LOCK	AC250V,16A,SOLENOID, DOOR SENSING, CAM	1	PC	SA
5-2	DC63-02598A	COVER PBA	WW6000T(F500E-SSEC),ABS,T2.5,5VA, NATURAL,VE-0858	1	PC	SA
5-3	DC63-02602A	COVER DOOR SWITCH	WW6000,PP,T2.5,5VA,NATURAL,FH4 4N	1	PC	SA
5-4	DC92-02665A	ASSY PCB KIT	FWM_INV,COMBO MODULE, 121x80mm, Free voltage,24Vdc,60W,motor direction UWV,Y,SMPS,Standard	1	PC	SA
5-4-1	DC92-02664A	ASSY PCB MAIN	FWM_INV,COMBO MODULE,121x80mm, Free voltage,24Vdc,60W,Motor direction UWV,Y,SMPS,Standard	1	PC	SNA
5-5	DC92-02702W	ASSY HOLDER PCB	WD5000T,DC94-10771A,Y,SM	1	PC	SA
5-5-1	DC94-10771A	ASSY PCB EEPROM	0186,WD4000T	1	PC	SNA
5-6	DC93-00894N	ASSY WIRE HARNESS-MAIN	DRUM-M,WD90TA046B	1	PC	SA
5-7	DC63-02624A	COVER PBA	WW6000T(24" DRUM COMBO PLATFOR	1	PC	SA
6	DC96-01703G	SENSOR PRESSURE	Air,5V,L0,400mmH2O	1	PC	SA
7	DC39-00067B	POWER CORD-AT	H05VV-F 3x1.0mm2,GRY,EU3F,	1	PC	SA

This diagram illustrates the assembly of a mechanical component, likely a pump or motor housing, using an exploded view format. The assembly is organized into three main sections, labeled 1, 2, and 3, which are separated by dashed lines.

- Section 1 (Bottom Left):** Contains the main housing (1-1) and a flange (1-6-1). It includes various fasteners and seals such as 1-3, 1-6-2, 1-6-3, 1-6-3-1, 1-6-3-2, 1-6-3-3, 1-6-3-4, 1-6-3-5, 1-6-3-6, 1-6-4, 1-6-5, 1-6-6, 1-6-7, 1-6-8, 1-6-9, 1-6-10, 1-6-11, 1-6-12, 1-6-13, 1-6-14, 1-6-15, 1-6-16, 1-6-17, 1-6-18, 1-6-19, 1-6-20, 1-6-21, 1-6-22, 1-6-23, 1-6-24, 1-6-25, 1-6-26, 1-6-27, 1-6-28, 1-6-29, 1-6-30, 1-6-31, 1-6-32, 1-6-33, 1-6-34, 1-6-35, 1-6-36, 1-6-37, 1-6-38, 1-6-39, 1-6-40, 1-6-41, 1-6-42, 1-6-43, 1-6-44, 1-6-45, 1-6-46, 1-6-47, 1-6-48, 1-6-49, 1-6-50, 1-6-51, 1-6-52, 1-6-53, 1-6-54, 1-6-55, 1-6-56, 1-6-57, 1-6-58, 1-6-59, 1-6-60, 1-6-61, 1-6-62, 1-6-63, 1-6-64, 1-6-65, 1-6-66, 1-6-67, 1-6-68, 1-6-69, 1-6-70, 1-6-71, 1-6-72, 1-6-73, 1-6-74, 1-6-75, 1-6-76, 1-6-77, 1-6-78, 1-6-79, 1-6-80, 1-6-81, 1-6-82, 1-6-83, 1-6-84, 1-6-85, 1-6-86, 1-6-87, 1-6-88, 1-6-89, 1-6-90, 1-6-91, 1-6-92, 1-6-93, 1-6-94, 1-6-95, 1-6-96, 1-6-97, 1-6-98, 1-6-99, 1-6-100.
- Section 2 (Bottom Right):** Features a cylindrical component (2-1) and a flange (2-2). It includes fasteners and seals such as 2-3, 2-4, 2-5, 2-6, 2-7, 2-8, 2-9, 2-10, 2-11, 2-12, 2-13, 2-14, 2-15, 2-16, 2-17, 2-18, 2-19, 2-20, 2-21, 2-22, 2-23, 2-24, 2-25, 2-26, 2-27, 2-28, 2-29, 2-30, 2-31, 2-32, 2-33, 2-34, 2-35, 2-36, 2-37, 2-38, 2-39, 2-40, 2-41, 2-42, 2-43, 2-44, 2-45, 2-46, 2-47, 2-48, 2-49, 2-50, 2-51, 2-52, 2-53, 2-54, 2-55, 2-56, 2-57, 2-58, 2-59, 2-60, 2-61, 2-62, 2-63, 2-64, 2-65, 2-66, 2-67, 2-68, 2-69, 2-70, 2-71, 2-72, 2-73, 2-74, 2-75, 2-76, 2-77, 2-78, 2-79, 2-80, 2-81, 2-82, 2-83, 2-84, 2-85, 2-86, 2-87, 2-88, 2-89, 2-90, 2-91, 2-92, 2-93, 2-94, 2-95, 2-96, 2-97, 2-98, 2-99, 2-100.
- Section 3 (Top):** Shows the final assembly (3-1) and a flange (3-2). It includes fasteners and seals such as 3-3, 3-4, 3-5, 3-6, 3-7, 3-8, 3-9, 3-10, 3-11, 3-12, 3-13, 3-14, 3-15, 3-16, 3-17, 3-18, 3-19, 3-20, 3-21, 3-22, 3-23, 3-24, 3-25, 3-26, 3-27, 3-28, 3-29, 3-30, 3-31, 3-32, 3-33, 3-34, 3-35, 3-36, 3-37, 3-38, 3-39, 3-40, 3-41, 3-42, 3-43, 3-44, 3-45, 3-46, 3-47, 3-48, 3-49, 3-50, 3-51, 3-52, 3-53, 3-54, 3-55, 3-56, 3-57, 3-58, 3-59, 3-60, 3-61, 3-62, 3-63, 3-64, 3-65, 3-66, 3-67, 3-68, 3-69, 3-70, 3-71, 3-72, 3-73, 3-74, 3-75, 3-76, 3-77, 3-78, 3-79, 3-80, 3-81, 3-82, 3-83, 3-84, 3-85, 3-86, 3-87, 3-88, 3-89, 3-90, 3-91, 3-92, 3-93, 3-94, 3-95, 3-96, 3-97, 3-98, 3-99, 3-100.

The diagram uses dashed lines to indicate the assembly path and alignment of the components. A small inset at the top left shows a perspective view of the fully assembled unit. A large '0' is visible in the top right corner, likely a page or part number indicator.

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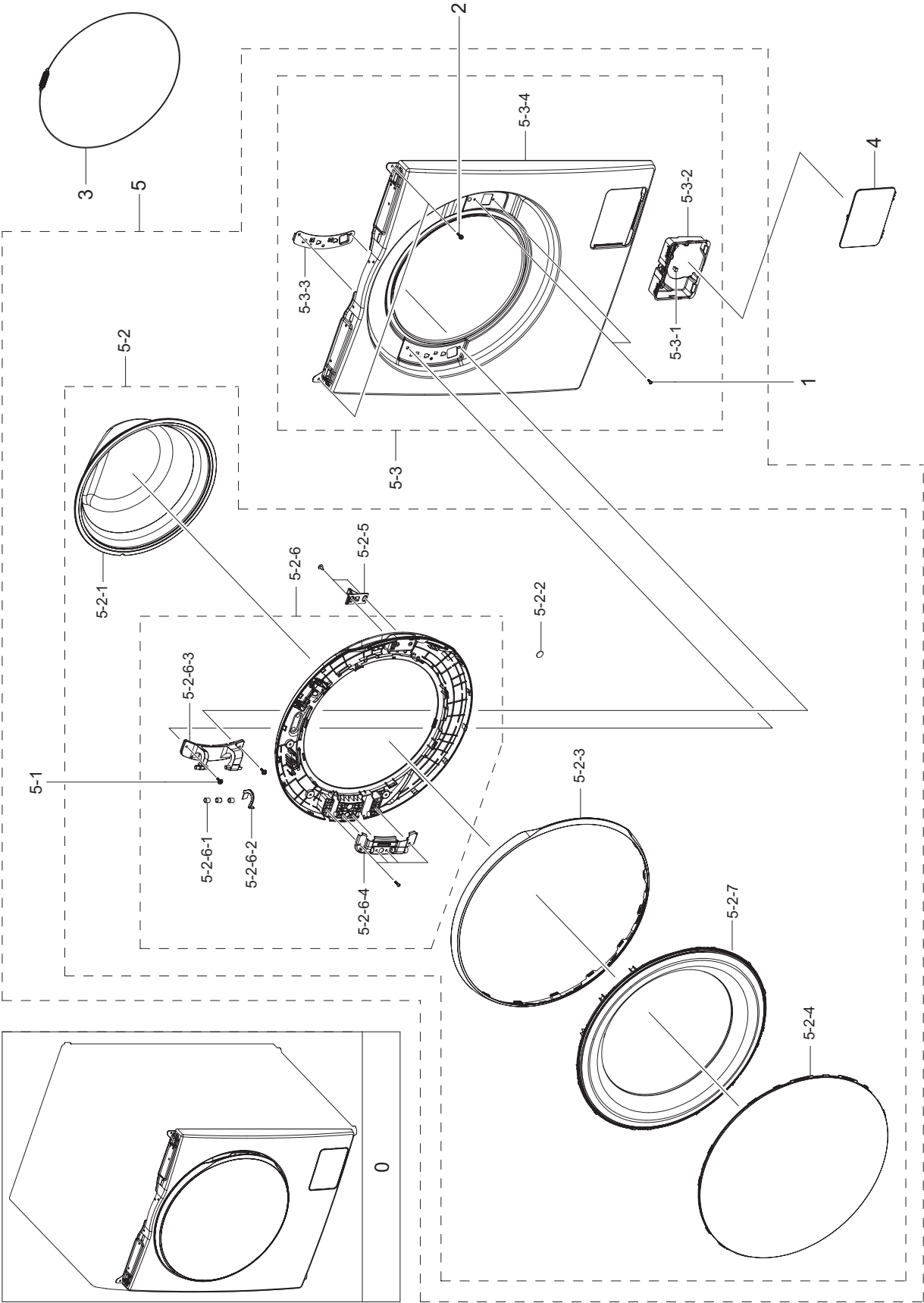
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/ SNA
0		ASSY TUB & DRUM PARTS	WD5000T	1		
1	DC90-28637X	ASSY TUB FRONT PARTS	WD90T534DBW/S1	1	PC	SNA
1-1	6009-001367	BOLT-HEX	M6.5,L32,ZPC(WHT),HWH,+,SWRCH18	16	PC	SA
1-2	6011-003934	BOLT-HEX	M7.6,L48,ZPC(WHT),SCM 435,WASHE	3	PC	SNA
1-2	6011-003934	BOLT-HEX	M7.6,L48,ZPC(WHT),SCM 435,WASHE	3	PC	SNA
1-3	DC66-00343K	DAMPER SHOCK	GE24"-PJT,PP,60N,W24,BLACK,1-BUSH	2	PC	SA
1-4	DC97-16008B	ASSY WEIGHT BALANCER-LEFT	WW6500K,WW85K5	1	PC	SA
1-5	DC97-18524B	ASSY WEIGHT BALANCER-RIGHT	WW6500K,WW85K	1	PC	SA
1-6	DC97-18841K	ASSY SEMI TUB FRONT	WD5500K,WD90K5410OW/	1	PC	SA
1-6-1	DC64-03235B	DOOR DIAPHRAGM	WD5000J,EPDM,T1.5,LIGHT GRAY,without nozzle	1	PC	SA
1-6-2	DC97-15993A	ASSY HOSE CIRCULATION	"SCOUT,WFO804Y8E,EPDM,L703,OD 14.5,BLACK"	1	PC	SA
1-6-2-1	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	2	PC	SA
1-6-3	DC97-16478J	ASSY TUB FRONT	SEINE COMBO,WD856UHSASD	1	PC	SNA
1-6-3-1	DC61-00158A	CLAMPER HOSE	SW65ASP,SK5,ID23,T0.8,-,-,-,-	1	PC	SA
1-6-3-2	DC65-60118R	CLIP RING	AEGIS-PJT,HSWR-SWRH,T3.0,ID37	1	PC	SA
1-6-3-3	DC67-00298A	HOSE AIR	HEBA PJT,EPDM,T2.5,BLACK	1	PC	SA
1-6-3-4	DC67-00674A	HOSE DRAWER TUB	"SEINE COMBO,EPDM,ID34.9,OD48.0 ,T2.0,BLACK,SEINE COMBO"	1	PC	SA
1-6-3-5	DC91-12077G	ASSY CLAMP DIAPHRAGM	AEGIS,WFO8500NHWP/YLP	1	PC	SA
1-6-3-6	DC97-14637G	ASSY HOSE PRESSURE	SCOUT COMBO,WD0804W8N1	1	PC	SA
1-6-3-6-1	DC67-00293A	HOSE FILTER TUB	HEBA-PJT,EPDM,T2.5,BLACK	1	PC	SA
1-6-3-6-2	DC67-00598A	HOSE JOINT AIR	WD0804W8N1/YAH,PP,ID36.2,OD50, T2.5,L131,DARK HOLDER GRAY,PP1205	1	PC	SA
1-6-4	DC61-01932D	TUB FRONT	HEBA PJT,FRPP,NATURAL,8KG/AIR-	1	PC	SA
2	DC90-28603H	ASSY DRUM PARTS	WD90T654DBH/S1	1	PC	SNA
2-1	6044-001172	RING-OG	ID28,OD33,T2.5,BLK,NBR	1	PC	SNA
2-2	DC60-00069A	SPACER	WR-HA139WA,STS304	1	PC	SNA
2-3	DC97-22366A	ASSY DRUM	HEBA63-C-WD6000T,1400RPM,H	1	PC	SA
2-3-1	DC60-40137A	BOLT HEX	MARS-PJT,STS430,M8,P1.25, L30,HEX/KNURING	3	PC	SA
2-3-2	DC66-00493A	DRUM LIFTER	HEBA PJT,PP,L247.5,TI42,GRAY,7/8KG	3	PC	SA

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Drawing No.	Code No.	Description	Specification	QTY	Un	SA/ SNA
2-3-3	DC97-14370H	ASSY FLANGE SHAFT	WD0804W8N1/YAH	1	PC	SC
3	DC90-28603G	ASSY TUB BACK PARTS	WD90T654DBH/S1	1	PC	SNA
3-1	6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS430	2	PC	SNA
3-2	6011-003728	BOLT-ETC	M12,L32,ZPC2,SWRCH10AK,WSP WASHER, SEAL LOCK	1	PC	SNA
3-3	6011-004528	BOLT-ETC	"M6,L45,ZPC(WHT),HH,SOCKET,SCM 435,P1.0/HEX/WSP"	6	PC	SA
3-4	DC32-00010C	THERMISTOR	WASHER,-10~100,5,5,3.243k ± 2%(60□)	1	PC	SA
3-5	DC47-00033B	HEATER WASH	AC230V,2000W,SUS316L,728mm,NO N,#250,MgO	1	PC	SA
3-6	DC93-00128M	ASSY DUCT CONDENSER	U-PJT COMBO,9KG	1	PC	SA
3-6-1	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	4	PC	SA
3-6-2	DC67-00443A	HOSE CONDENSER	"AEGIS-COMBO,EPDM,ID59,OD73,T2. 5,L155.5,BLACK"	1	PC	SA
3-6-3	DC93-00129B	ASSY S.DUCT CONDENSER	BAIKAL-COMBO,WD702	1	PC	SA
3-7	DC93-00751A	ASSY DD BLDC MOTOR	WD6500K,COM800,F,DC310V PWM,Free	1	PC	SNA
3-7-1	DC97-20738A	ASSY STATOR	CDD800	1	PC	SA
3-7-1-1	DC31-00098A	MOTOR BLDC-ASSY HALL SENSOR	COM1300,1200	1	PC	SA
3-7-2	DC97-20739A	ASSY ROTOR	CDD800,GI-SGCD	1	PC	SA
3-8	DC97-14263A	ASSY BOLT	MOTOR/ BOLT(M8)+WASHER(OD27.5),,,,,,	2	PC	SA
3-9	DC97-16462C	ASSY SEMI TUB BACK	Heba PJT,WD0804W8N1/YAH	1	PC	SA
3-9-1	DC62-00008A	SEAL OIL	NBR,BLACK,-,NBU	1	PC	SA
3-9-2	DC97-16461C	ASSY TUB BACK	Heba PJT,WD0804W8N1/YAH	1	PC	SNA
3-9-2-1	DC61-02664B	BRACKET HEATER	HEBA,STS430,T0.5	1	PC	SA
3-9-2-2	DC69-01154A	PACKING-TUB	WF8804DP,EPDM,-,-,L1650	1	PC	SA
4	DC60-40144A	BOLT HEX	F500,SM10C,T10,L35,DAMPER	2	PC	SA

4. ASSY FRAME PARTS (WD90TA046BX/EP)

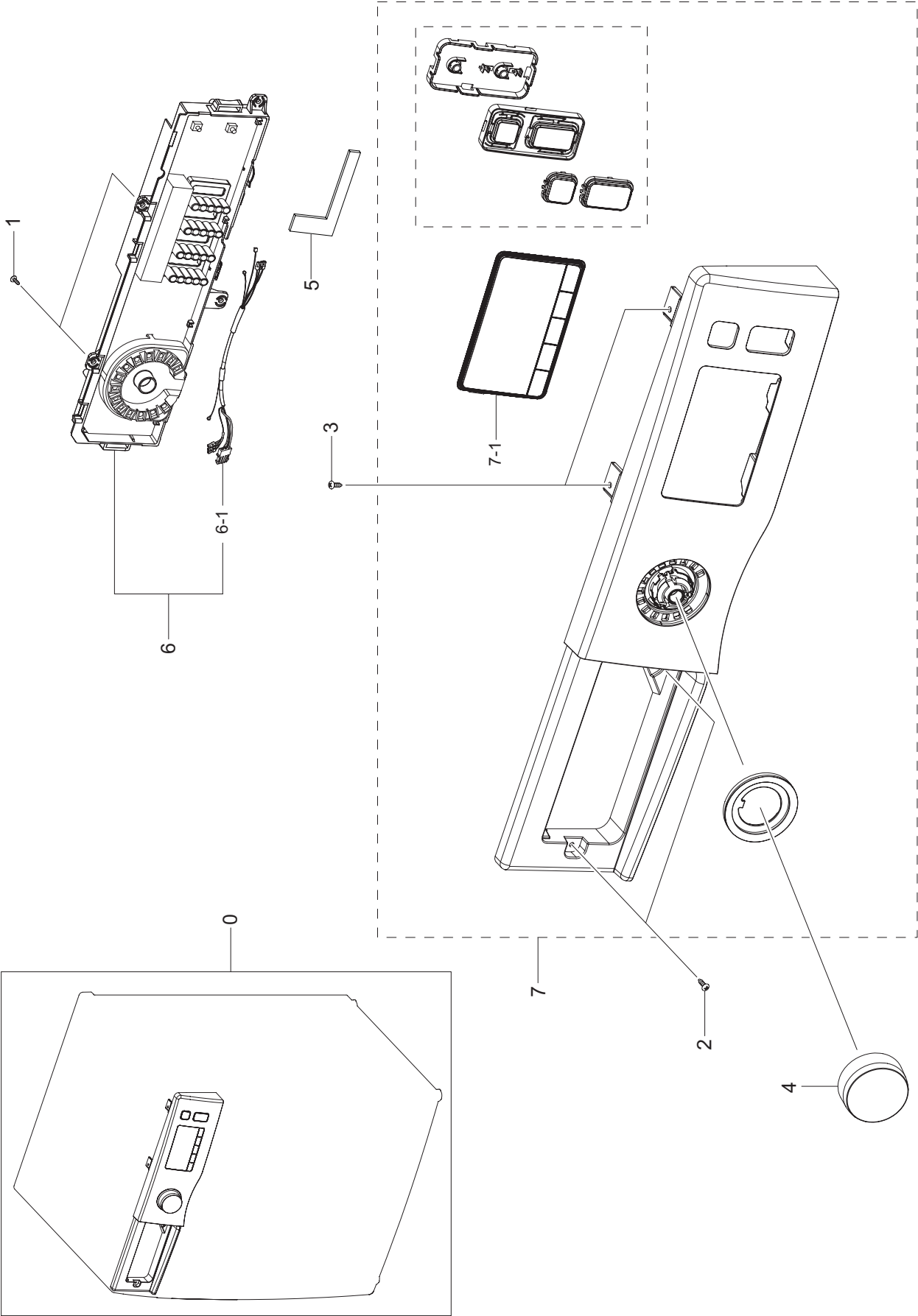


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Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-28603X	ASSY FRONT PARTS	WD80T534DBN/S1	1	PC	SNA
1	6002-001554	SCREW-TAPPING	BH,+,No,1,M4,L12,STS430,HEAD SIZE OD8.0	2	PC	SNA
2	6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT),SWRCH 18A	3	PC	SNA
3	DC91-12078E	ASSY WIRE DIAPHRAGM	AEGIS,WF8500NHW/YLP,-,-,-	1	PC	SA
4	DC97-22290B	ASSY COVER FILTER	WW6000T,ABS,T2.5,INOX,Label Caution	1	PC	SA
5	DC97-22329C	ASSY FRAME FRONT	U-PJT,WD80T534DBN/S1,IN	1	PC	SNA
5-1	6009-001522	SCREW-HEX	HWH,+,M5,L16,PASS,STS430,FP,SEA L- LOCK	2	PC	SA
5-2	DC97-22269A	ASSY DOOR-MODULE	WW8000T,NON ADD WASHER,	1	PC	SA
5-2-1	DC64-01790A	DOOR GLASS	AEGIS,GLASS,T5,W353.0	1	PC	SA
5-2-2	DC64-03303A	INLAY-DOOR	WD9500J,PET,T0.3,VERSAILLES GRAY,10.8mm	1	PC	SA
5-2-3	DC64-03949A	DECORATION COVER DOOR	DV90T5740BV,ABS,T2.5,EBONY BLACK,EBONY BLACK,BK0018, Hair Line	1	PC	SA
5-2-4	DC64-03953A	DOOR SAFETY	"DV90T5740BV,ABS,T2.5,HB,TX-0510,Grand Blue,TP0107"	1	PC	SA
5-2-5	DC66-00375A	LEVER DOOR	10KG DRUM,ZNDC,T2.5,-,-,-,NI COATING	1	PC	SC
5-2-6	DC97-22277A	ASSY HOLDER GLASS	WW8000T,NON ADD WASHER,Versailles Gray	1	PC	SA
5-2-6-1	DC61-00891A	GUIDE HINGE	HAUZEN(DOM),POM,B,white,HINGE	3	PC	SA
5-2-6-2	DC61-02197A	GUIDE WIRE	WD9500JK,POM,T1,M90-44,NATURAL	1	PC	SA
5-2-6-3	DC61-04131A	HINGE DOOR	WW6/5500K,ALDC,T5	1	PC	SA
5-2-6-4	DC61-04134A	BRACKET HOLDER	WW6/5500K,GI-SGCC,T1.2	1	PC	SA
5-2-7	DC63-02608A	COVER GLASS	U-PJT,ABS,T2.5,BLACK CAVIAR,	1	PC	SA
5-3	DC97-22283D	ASSY FRAME FRONT	WW8000T,T0.7,INOX GRAY,Q-DRIVE	1	PC	SA
5-3-1	DA66-01072A	LATCH	LATOUR,POM,NATURAL,DC LATCH	1	PC	SA
5-3-2	DC61-01917G	GUIDE FILTER	WW90T754DBX/S6,PP,T2.5,RM60	1	PC	SA
5-3-3	DC61-01919B	BRACKET HINGE	WW6500K,GI-SGCC,T1.4,N/A	1	PC	SA
5-3-4	DC61-05186B	FRAME FRONT	WW6000,GI-SGCD,INOX GRAY,T0.	1	PC	SA

5. ASSY PANEL CONTROL PARTS (WD90TA046BX/EP)

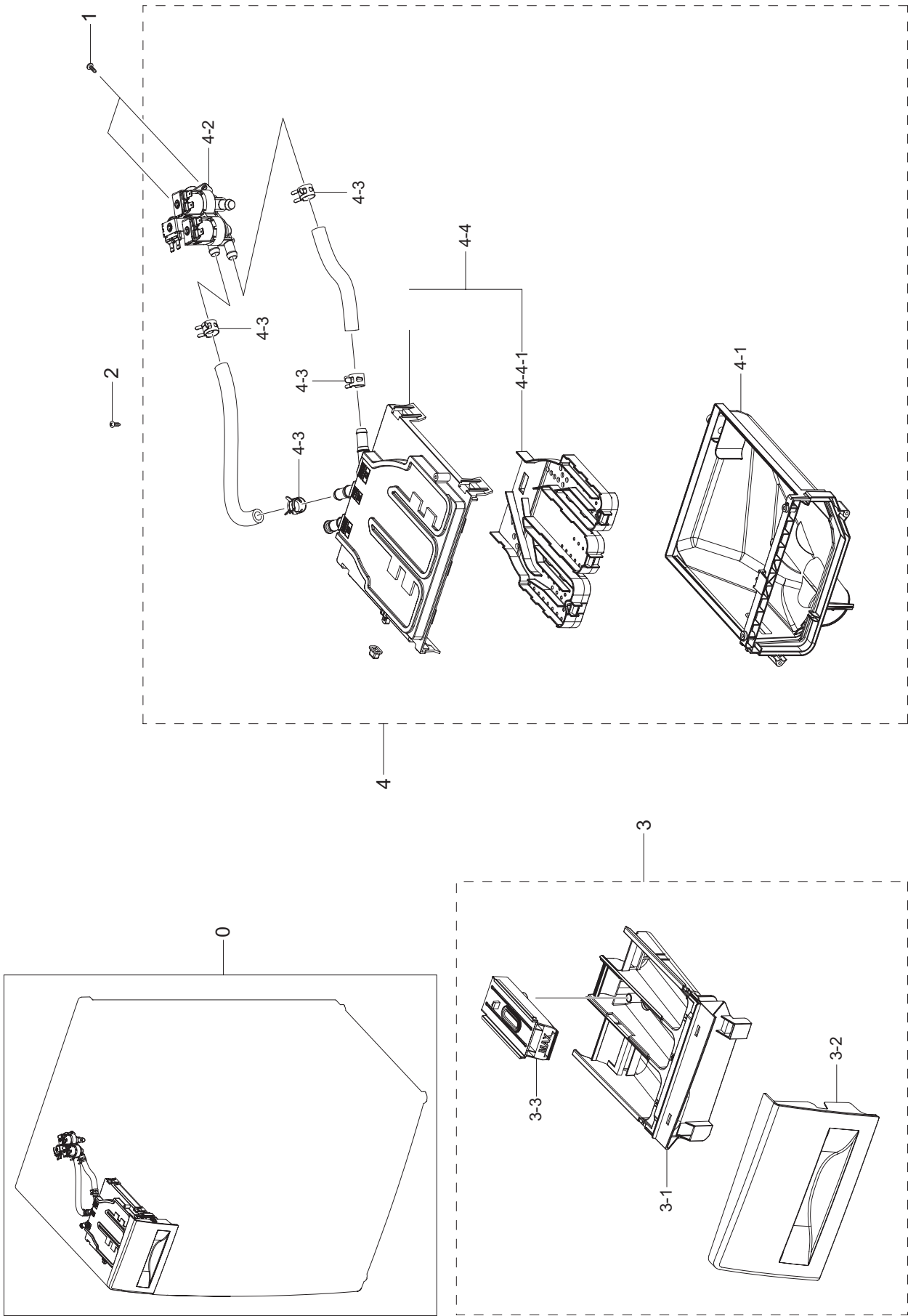


MODEL CODE (WD90TA046BX/EP)

Service Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-28837K	ASSY PANEL CONTROL PARTS	WD90TA046BX/EP	1	PC	SNA
1	6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWRCH18A	2	PC	SNA
2	6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS430	2	PC	SNA
3	6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT),SW RCH18A	2	PC	SNA
4	DC64-03312B	KNOB ENCODER	F500E,PMMA,CLEAR TP,PMMA&AB	1	PC	SA
5	DC93-00540A	ASSY MODULE	TOUCH SENSOR,F500 IML BEST,"	1	PC	SA
6	DC92-01950C	ASSY PCB DISPLAY	FWM_INV WASH,WD5500T_LE	1	PC	SNA
6-1	DC96-01574B	ASSY WIRE HARNESS	DRUM-M,WF210ANW,8PIN,L155,WHT TAPE	1	PC	SA
7	DC97-22153N	ASSY PANEL CONTROL-MODULE	WD5000T,WD90TA	1	PC	SA
7-1	DC64-03454J	WINDOW PANEL	WD80TA046BX/EU,PMMA,FT/6120	1	PC	SNA

6.ASSY DRAWER PARTS (WD90TA046BX/EP)

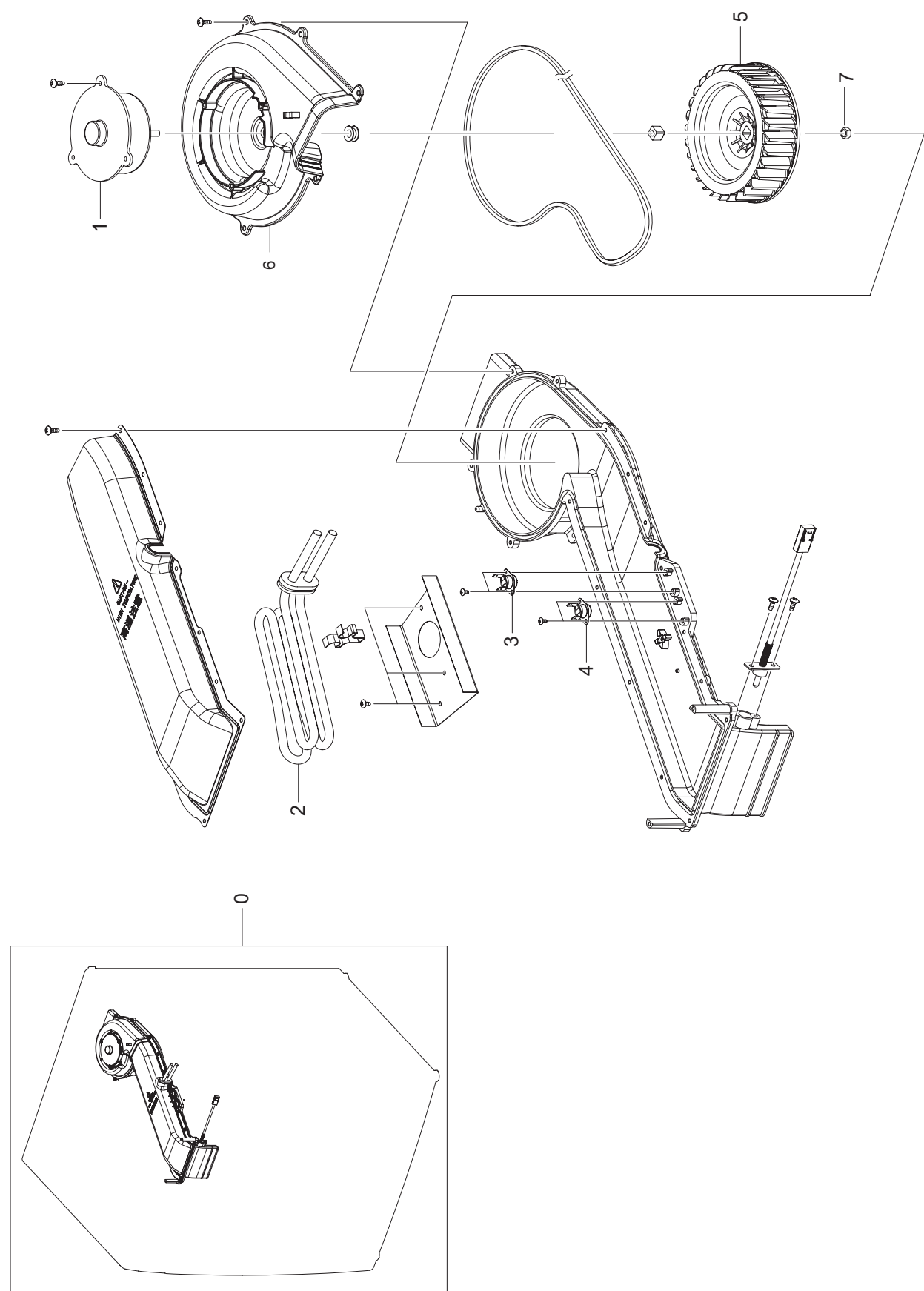


MODEL CODE (WD90TA046BX/EP)

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-28660G	ASSY DRAWER PARTS	WD90TA046BX/EP	1	PC	SNA
1	6003-000226	SCREW-TAPTYPE	TH,+,-,S,M4,L8,ZPC(WHT),SWRCH18A,-	2	PC	SNA
2	6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT),SWRCH18A	1	PC	SNA
3	DC97-22412D	ASSY DRAWER-MODULE	WD4000T,INOX NEW PEAR	1	PC	SNA
3-1	DC61-03480A	BODY DRAWER	WF-F500E,PP+TD30%,DA WHITE,W	1	PC	SA
3-2	DC64-03444C	PANEL DRAWER	WW4000T,ABS,HB,ML687,INOX N	1	PC	SA
3-3	DC67-00669A	CAP RINSE	WF-F500E,PP+TD30%,MT43,Honesty	1	PC	SA
4	DC97-22247E	ASSY HOUSING DRAWER-MODULE	WD5000T,WD90T	1	PC	SNA
4-1	DC61-02663A	HOUSING DRAWER-LOW	WW5000,PP+TD30%,T1.8,	1	PC	SA
4-2	DC62-00233K	VALVE WATER	"DC12V,Bracket,mm,#250,1,3,0.35-11-11L/min"	1	PC	SA
4-3	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	4	PC	SA
4-4	DC97-17347D	ASSY S.HOUSING DRAWER	F500, 8kg,NC0001	1	PC	SA
4-4-1	DC61-03474C	HOUSING DRAWER-MIDDLE	F500,PP+TD30%,-,NA	1	PC	SA

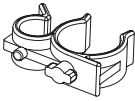
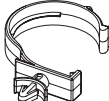
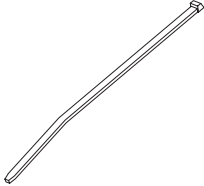
8. ASSY DUCT SCROLL (WD90TA046BX/EP)



MODEL CODE: WD90TA046BX/EPService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

NO.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC93-00341C	ASSY DUCT SCROLL	WD7000J,9KG,220V	1	PC	SA
1	DC31-00032D	MOTOR BLDC FAN	DL-7806SSWC,2700rpm,24V,1	1	PC	SNA
2	DC47-00008F	HEATER DRY	AC230V,1600W,INCOLOY800,897mm	1	PC	SNA
3	DC47-00016B	THERMOSTAT	AC125/250V,25A,125,-35,S.O.D,250,PPS,24.5mm	1	PC	SA
4	DC47-00016C	THERMOSTAT	AC125/250V,16A,125,-35,MANUAL,250,PPS,24.5mm	1	PC	SA
5	DC67-00904A	FAN DRY	PA66,T2.0,AEGIS-COMBO,PA66,PI133,28 TURNS,T2.0	1	PC	SA
6	DC61-02527A	HOUSING FAN-UP REAR	AEGIS-COMBO,PA,T3.0,W185,L195	1	PC	SA
7	6021-001868	NUT-HEXAGON	LEFT HAND SCREW,M6,STS304	1	PC	SA

9. SMALL PARTS (WD90TA046BX/EP)

				
1	2	3	4	5

MODEL CODE: WD90TA046BX/EP

Service Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	InstPoint	QTY	Un	SA/SNA
1	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,BLACK,-,-,RM60	FRM+H- DRAIN+P- CODE	3	PC	SNA
2	DC61-00118A	CLAMP-CABLE	P1291,PA66,ID27,OD30, NATURAL,-,-,NC0001	H-DRAIN(O)+ FRAME	1	PC	SA
3	DC61-02879A	HOLDER WIRE	WF8804CPA,PA,L58.6,NATURAL, 2110R	FRAME+HOSE(O)	1	PC	SNA
4	DC61-00553B	CABLE CLAMP	DAWS-3NE,PA66,NTR	ASSY PAINT FRAME	1	PC	SNA
5	DC65-10001A	CABLE TIE	CT-140,T1.1,W3.5,L145,NTR, NYLON66	HEATER-DRY HARNESS	1	PC	SNA
5	DC65-10001A	CABLE TIE	CT-140,T1.1,W3.5,L145,NTR, NYLON66	C/HEATER+W/ HARNESS	1	PC	SNA

8. PARTS LIST (SCREW TYPE)

MODEL CODE (WD90TA046BX/EP)

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6001-000115	SCREW-MACHINE	BH,+,M3,L10,ZPC(WHT),SWRCH18A,2S	4	PC	SNA
6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWRCH18A	7	PC	SNA
6002-000444	SCREW-TAPPING	TH,+,2,M4,L14,PASS,STS430	11	PC	SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS430	17	PC	SNA
6002-000520	SCREW-TAPPING	TH,+,2,M4,L12,ZPC(WHT),SWRCH18A	1	PC	SNA
6002-001006	SCREW-TAPPING	TH,+,2S,M4,L12,PASS,STS430,-	3	PC	SNA
6002-001279	SCREW-TAPPING	PWH,+,1,M4,L12,PASS,STS430	2	PC	SNA
6002-001320	SCREW-TAPPING	TH,+,NO,2S,M4,L8,PASS,STS304	4	PC	SNA
6002-001327	SCREW-TAPPING	PWH,+,1,M4,L12,ZPC(WHT),SWRCH18A	4	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWRCH18A	6	PC	SNA
6002-001438	SCREW-TAPPING	HWH,+,NO,1,M5,L12,ZPC(WHT),SWRCH18A,SE PERATOR	2	PC	SNA
6002-001554	SCREW-TAPPING	BH,+,No,1,M4,L12,STS430,HEAD SIZE OD8.0	4	PC	SNA
6003-000226	SCREW-TAPTYPE	TH,+,S,M4,L8,ZPC(WHT),SWRCH18A,-	2	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,WT,S,M4,L10,ZPC(WHT),SWRCH18A	3	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT),SWRCH18A	40	PC	SNA
6009-001343	SCREW-SPECIAL	PH,TORX,M4,L12,ZPC(WHT),SWRCH18A,1,2B ODY	2	PC	SNA
6009-001522	SCREW-HEX	HWH,+,M5,L16,PASS,STS430,FP,SEAL-LOCK	2	PC	SA
DC97-14006C	ASSY SCREW	GRIFFIN-PJT,WF9904RWE,SWRCH18A,M4*L16	2	PC	SNA
DC97-15858A	ASSY SCREW	trumph-PJT,WF-F1061/YLP,SWRCH18A	2	PC	SNA
DE60-10080A	SCREW-TAPPING	PWH,+,2S,M5,L9,ZPC(WHT),SWRCH18A	2	PC	SNA